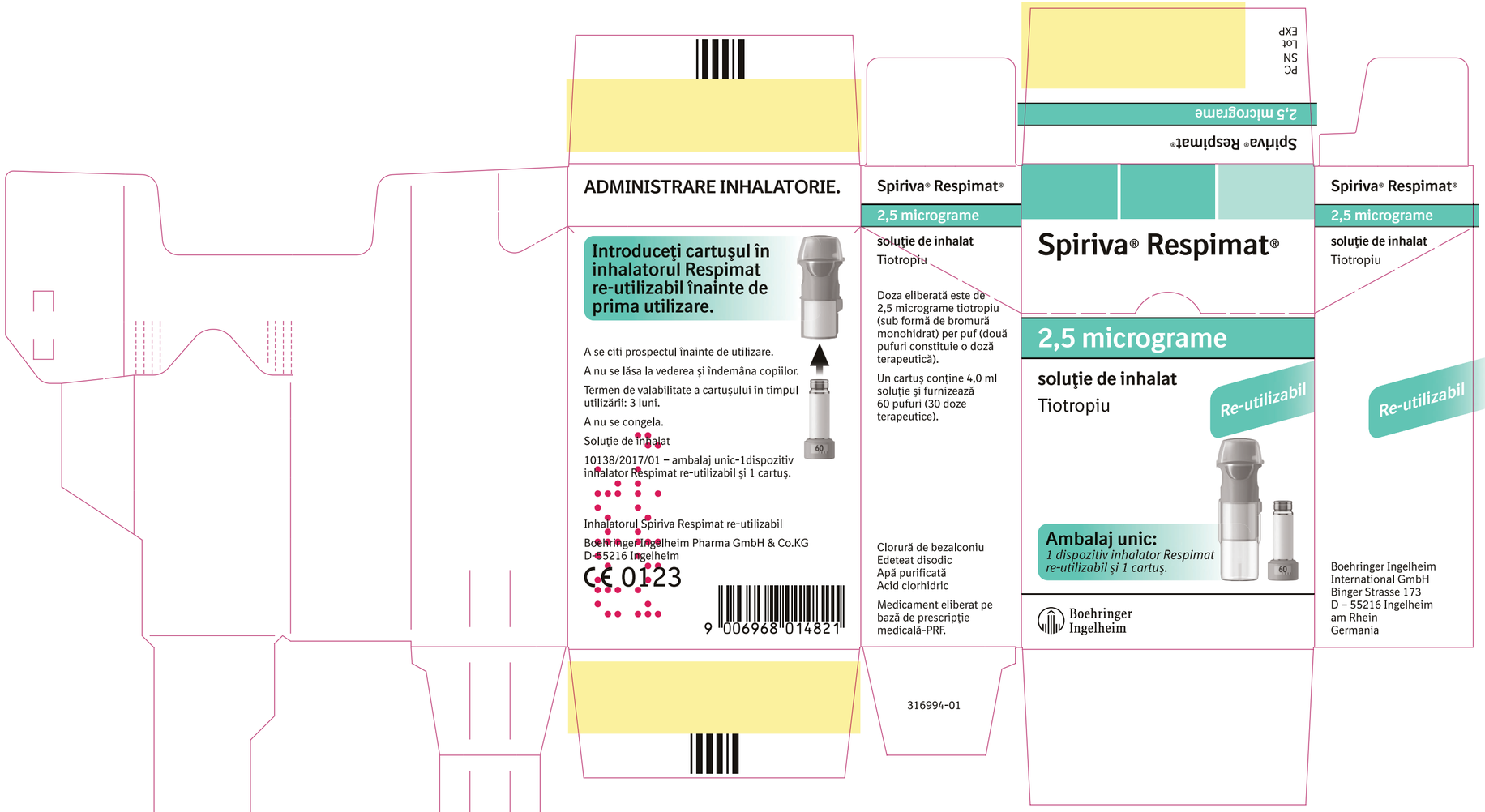
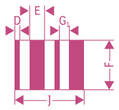


File information

		Mandatory in TD	Mandatory in Printfile
Issue date of TD:	16.10.2018	Yes	Yes
PPM SKU:	P047224	No	Yes
PPM SKU version:	-001	No	Yes
Issue date of artwork:	04.12.2018	No	Yes
Print colors:	PAN BLACK, PAN 563	No	Yes
Mat. No. Pack. Site:	316994-01	No	Yes
Min. font size:	8pt BISansNEXT		
Legend case version:	V4.0 01/OCT/2012 (please do not change or remove it)		



MASS	D	0,5	mm
MASS	E	1,5	mm
MASS	G1	1,0	mm

Example
Technical information
Control Code Type: Laetus Code

Technical information

a = Batch No.		b = Expiry date	
c = Manufacturing date		d = Price/Sample/Cinic	
Technical colors			
BI-Diecut-Legendcase	Free area	BI-Lacquer-free	
BI-Braille	BI-Function-varnish	BI-Spot-varnish	
BI-Embossing low	BI-Embossing medium	BI-Embossing high	

Additional Requirements of Packaging site

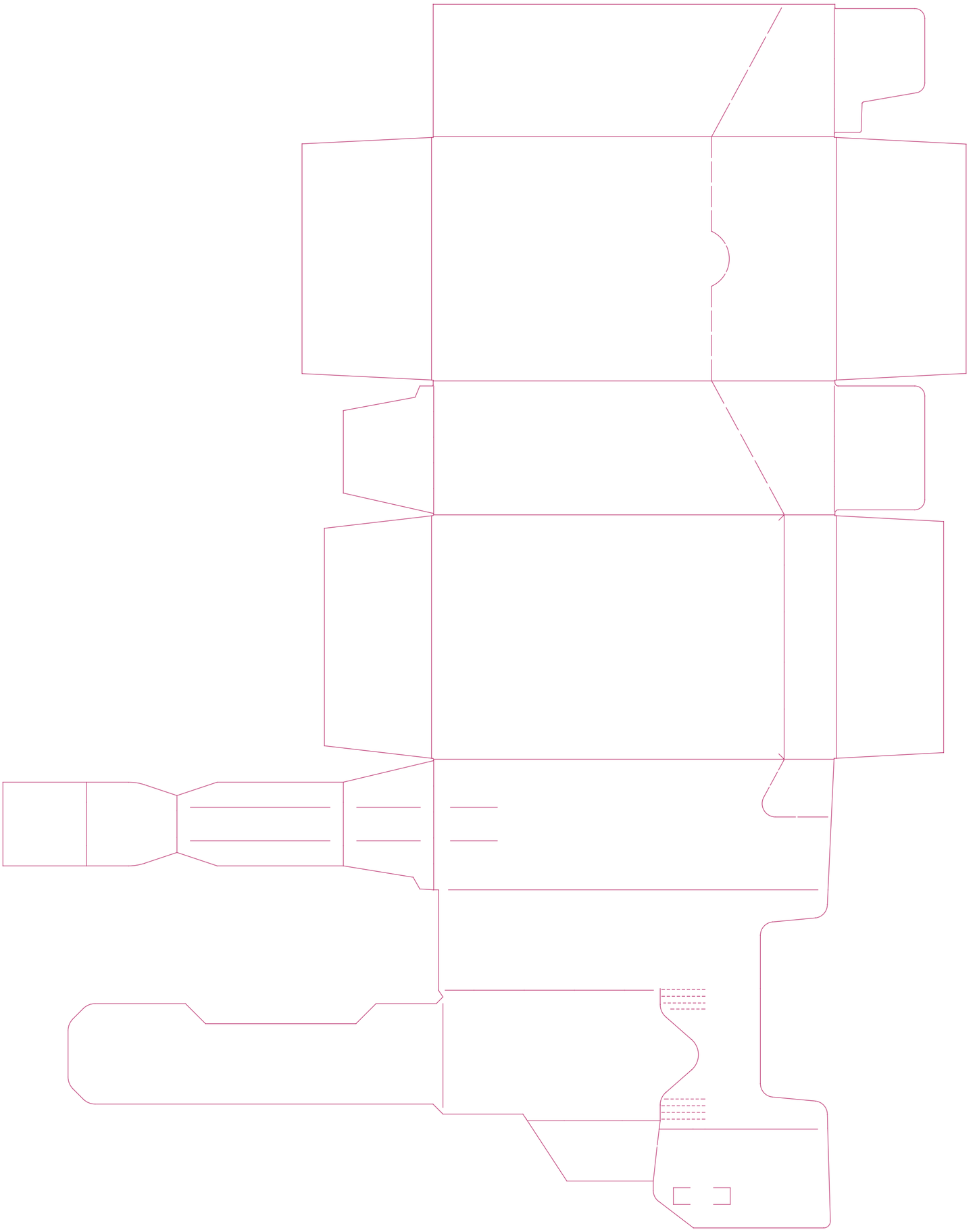
Template name: FB_73x40x119,7_S3 — Index: 5.0

Only for BI-internal use, Template according to Drawing No.: SP-15-0080-003-B_Index_c

Information "front/outside", "reverse/inside" and "axis to work and turn" has to stay visible for CS only in case two pages are used. If second page is not needed, please delete it.

Bleed over laping 1.5 mm

Positioning of prefixes and Example of variable Data
These are just Examples, Format of Date will always be in accordance to valid VDR.

without manufacturing date		with manufacturing date	
GTIN	00305970100614	GTIN	00305970100614
Serial	12345678901234	Serial	12345678901234
Batch	123456	Batch	123456
Expiry Date	12 2017	Expiry Date+ Mfg.Date	31/12/2017+31/12/2015

Please use separator "+" to separate Expiry Date and Manufacturing Date